

DÖTUL[®]

intelligent door building machinery[®]

DÖTUL INC, INTRODUCES THE **FIXED PLATEN**
AND **ADJUSTABLE PLATEN** LAMINATING STILE PRESSES

FIXED PLATEN STILE PRESS

The single sided cold press machine is designed to press 40 pieces of $1\frac{5}{16}$ " thick stock to build $1\frac{7}{8}$ " thick door stiles, or 50 pieces $\frac{3}{4}$ " stock for $1\frac{1}{2}$ " thick door stiles blanks, 3" wide to $11\frac{3}{4}$ " wide and 48" long to 97" long.

This press can also be used to apply veneers to a substrate, or any type of core material desired. The opening is $37\frac{1}{2}$ " in height and must be filled within $1\frac{1}{2}$ " from the top of the stack with material in order for platen to engage the top of the stack which ensures the correct amount of pressure is applied to the load.

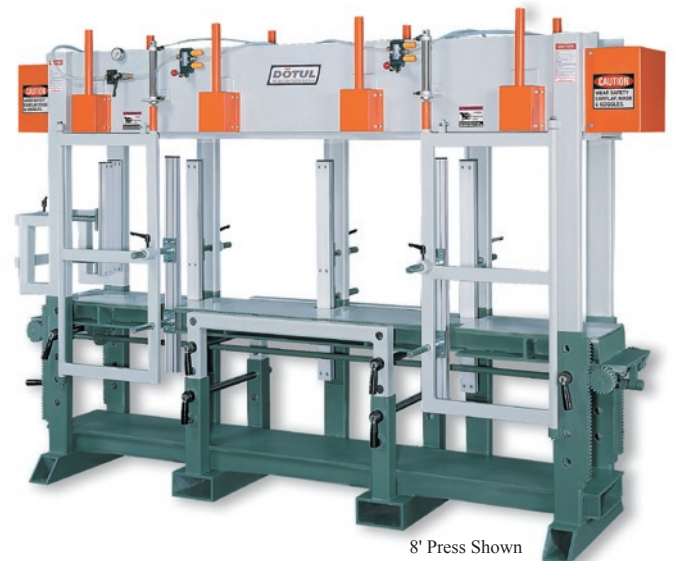
This machine is constructed of heavy duty "I" beam frame and tube stock, welded securely for continuous duty. Thirty thousand (30,000) pounds air pressure is applied to the platen by two $3\frac{1}{2}$ " diameter air bladders at a regulator setting of 100 PSI. The platen applies pressure to the outsides of the stile blanks ensuring tight glue lines. UHMW covered adjustable locating arms are furnished to insure the stack of material is placed in the center of the platen and the stack is straight up and down. The 10' press has 3 individual platens with 6" travel.



ADJUSTABLE PLATEN STILE PRESSES

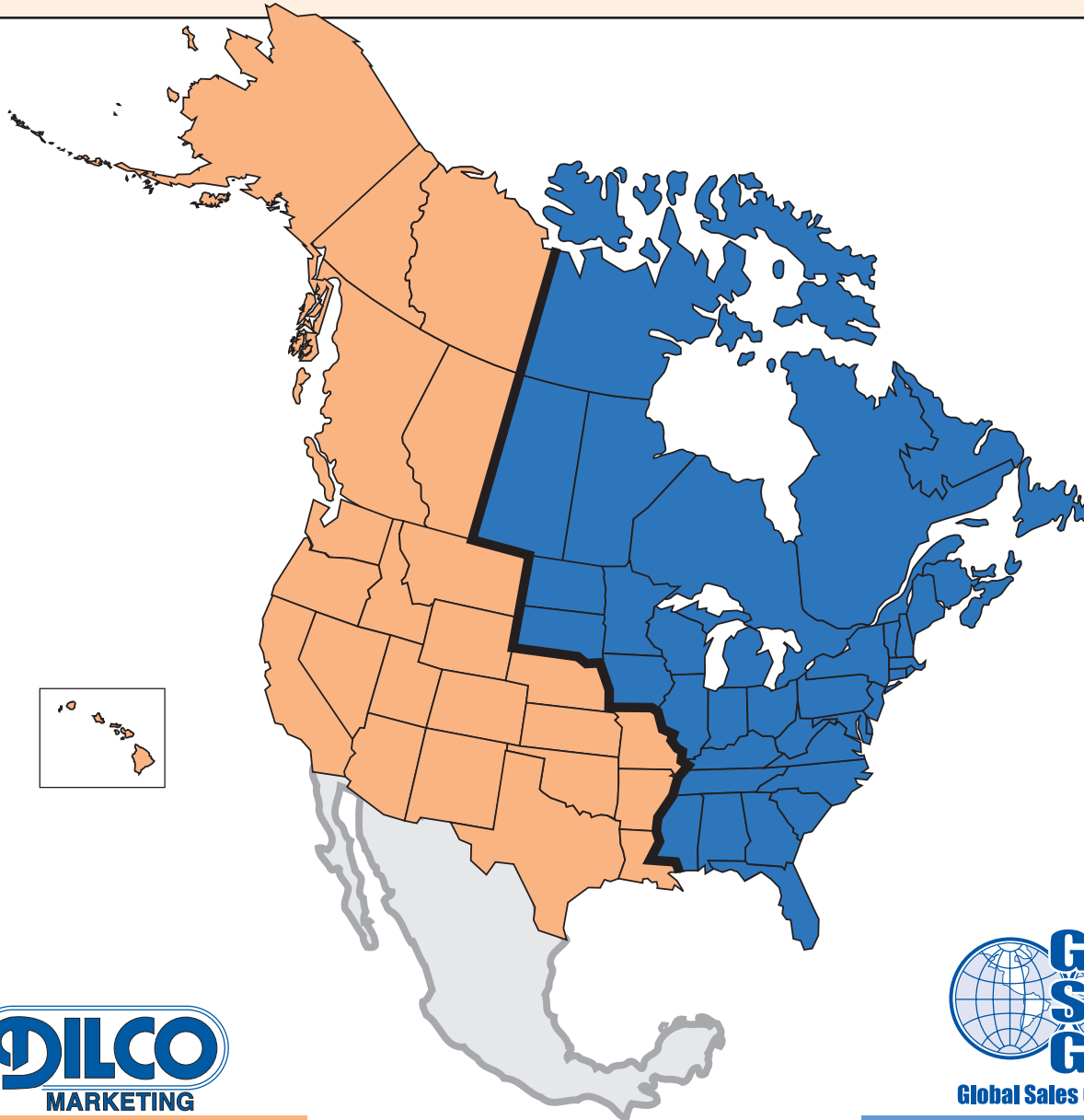
The adjustable stile presses are built with the same type of construction as the fixed stile presses, with the exception of the bottom platen which is adjusted every 4" up to 20".

The 10' press has 3 individual platens with 6" travel.



Stile Press Specifications

	AT-9600	AT-9601	AT-1200 (10 ft.)	AT-1201 (10 ft.)
Overall length	120"	120"	146"	146"
Overall width	30"	30"	30"	30"
Height	72"	72"	84"	84"
Weight	1800 # approx.	1800# approx.	2200#approx.	2200# approx.
1 Platen Air Pressure Required	90 PSI	90 PSI	—	—
3 Section Platen Air Pressure Required	—	—	90 PSI	90 PSI



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