

DOTUL[®]

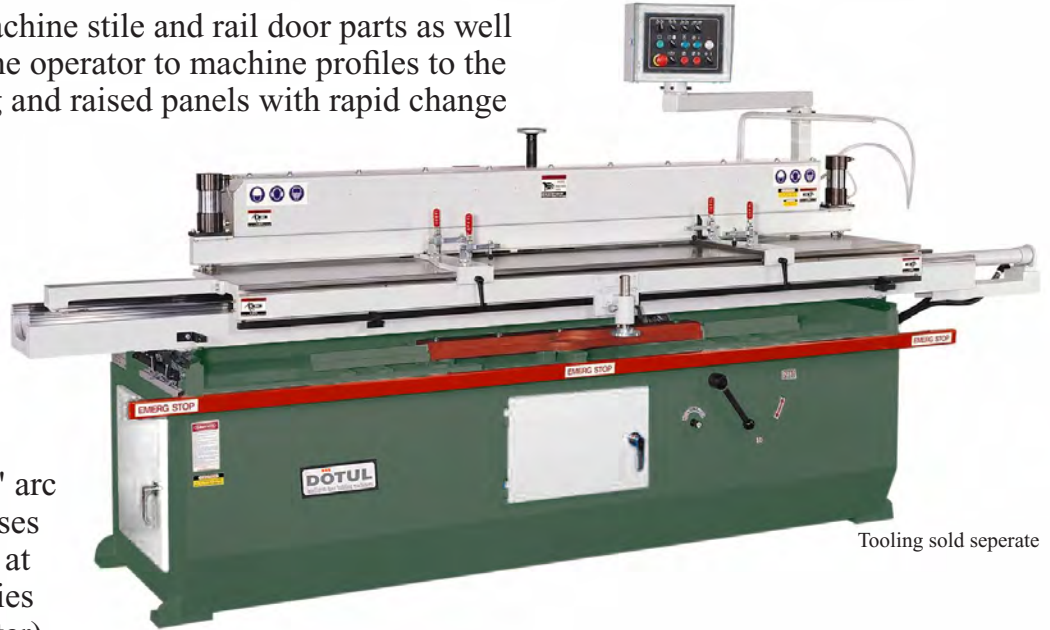
intelligent door building machinery[®]

MT-200 RAISED PANEL DOOR SHAPER

One machine to process and machine stile and rail door parts as well as cabinet door parts. Allows one operator to machine profiles to the rail copes, stile and rail sticking and raised panels with rapid change overs at one machining center.

Features:

- Allows one operator to machine all profiles for stiles and rails on one machine, along with raising all panels both edges top and bottom
- Capacity for machining a 6" arc on panels and rails, and raises both face on a raised panel at the same time (arc size varies depending on cutter diameter)
- Will raise a curved panel up to 6" radius both on rails and panels
- Hydraulic pump unit for accurate table speed control
- Simple guide system follows templates for curved or arched profiles and is quickly repositioned for straight machining profiles



Tooling sold separate

Benefits:

- Cutterhead knives can be stacked on the same spindle to eliminate changing machines to machine door parts
- Easy stop system for door stiles or rail lengths
- Heavy duty 15 hp motor, allows for high speed cutterhead to eliminate unnecessary sanding
- Full length hold down bar, to insure flat profiling, or machining on parts
- More than one part may be milled at one time
- Easy positioning of parts on a precision ground, cast iron table insures accurate stile rail and panel machining and alignments
- Will machine door stiles up to 96" in length

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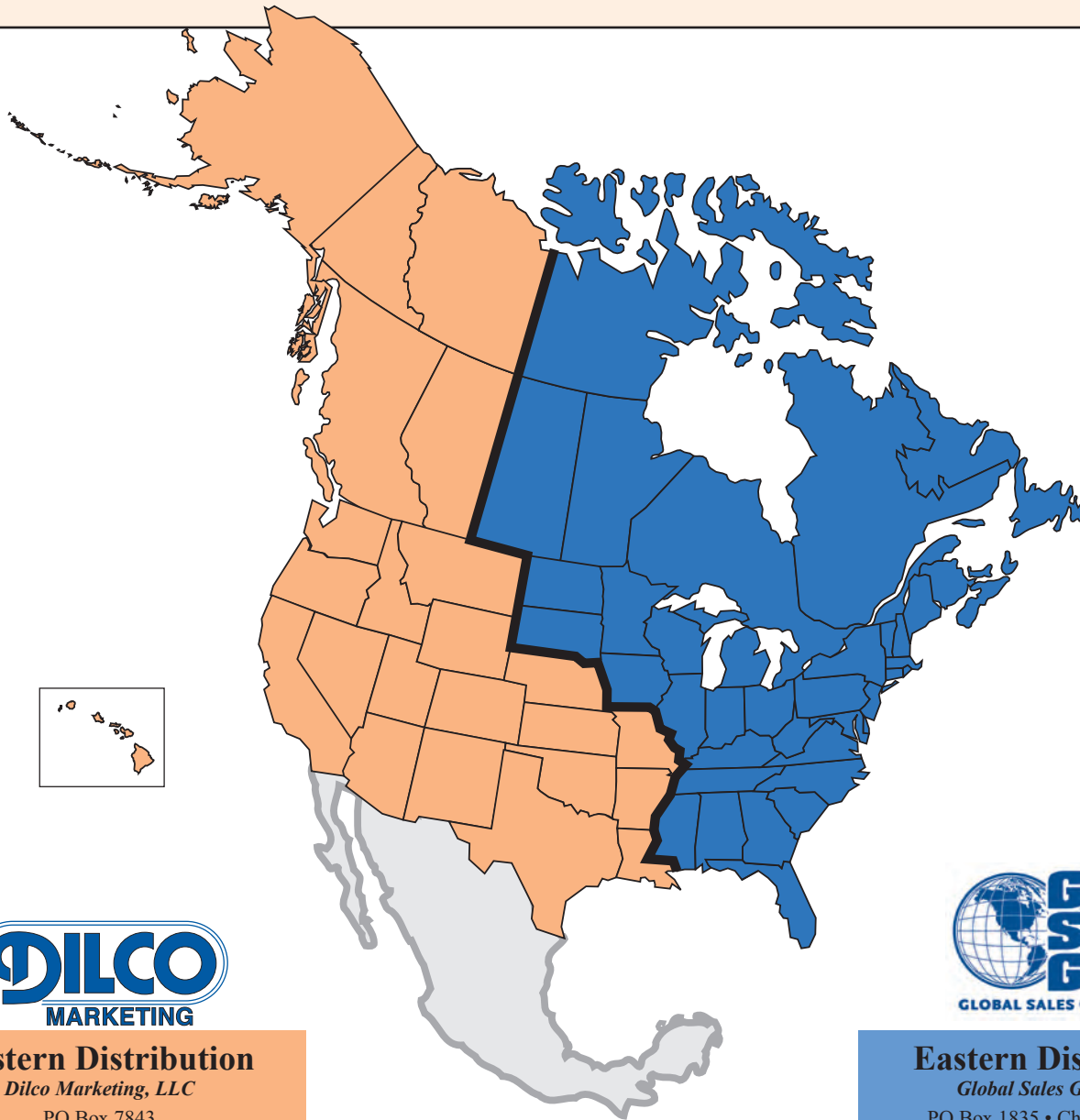
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Manufacturer reserves the right to make changes and improvements on machinery as necessary.

MT-200 Raised Panel Door Shaper

Length	120"	Spindle Diameter	40 m/m
Operating Length	228"	Spindle Height	8"
Width	48"	Spindle rpm	7000 rpm
Height	48"	Main Spindle Motor	15 hp
Weight	4500 lbs	Hydraulic Motor	1 hp
Air supply required	100 psi	Feed Speed	0-80 fpm
Electrical	230/460 volt 3 phase	Depth of Radius Cut	6"
		Minimum Radius Cut	6"
		(based on cutter diameter)	



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