

# **DÖTUL**<sup>®</sup>

intelligent door building machinery

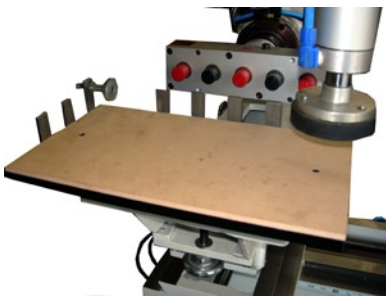
## **DÖTUL** INC, INTRODUCES THE MT-104, HORIZONTAL STILE BORING MACHINE

**DÖTUL** INC presents the MT-104 horizontal door stile boring machine, designed to drill all dowel holes in any door stile up to 10 ft. in length at the same time. Using standard drill diameters with 7/16" - 14 threaded shanks will fit this machine. Longer than 10' stiles may be drilled by step drilling the required hole in longer length stiles. Boring heads are adjustable with a simple hand wheel for accurate locating of drill heads.

By merely changing the spacer on each table you can adjust for thicknesses from 2 1/4" - 1 3/4" - 1 3/8" thick door stiles. The beds are designed to adjust to any thickness you desire up to 4 1/2" to the center of the part.

When all stiles have been drilled you can change the position of any two heads to drill all the holes in the door rails at the same time. Each boring head is operated by a 3 hp 220/440 electric motor. Each boring head is equipped with 5 spindles spaced at the customer's choice of spacing (must specify when ordering machine). Each boring head is controlled by a central control panel unit set on a movable stand for ease of operation. Each table has its only pneumatic hold down clamp operated individually, or at the same time, and can be easily positioned on table for material width.

Additional heads may be added to this machine at the customer's request.



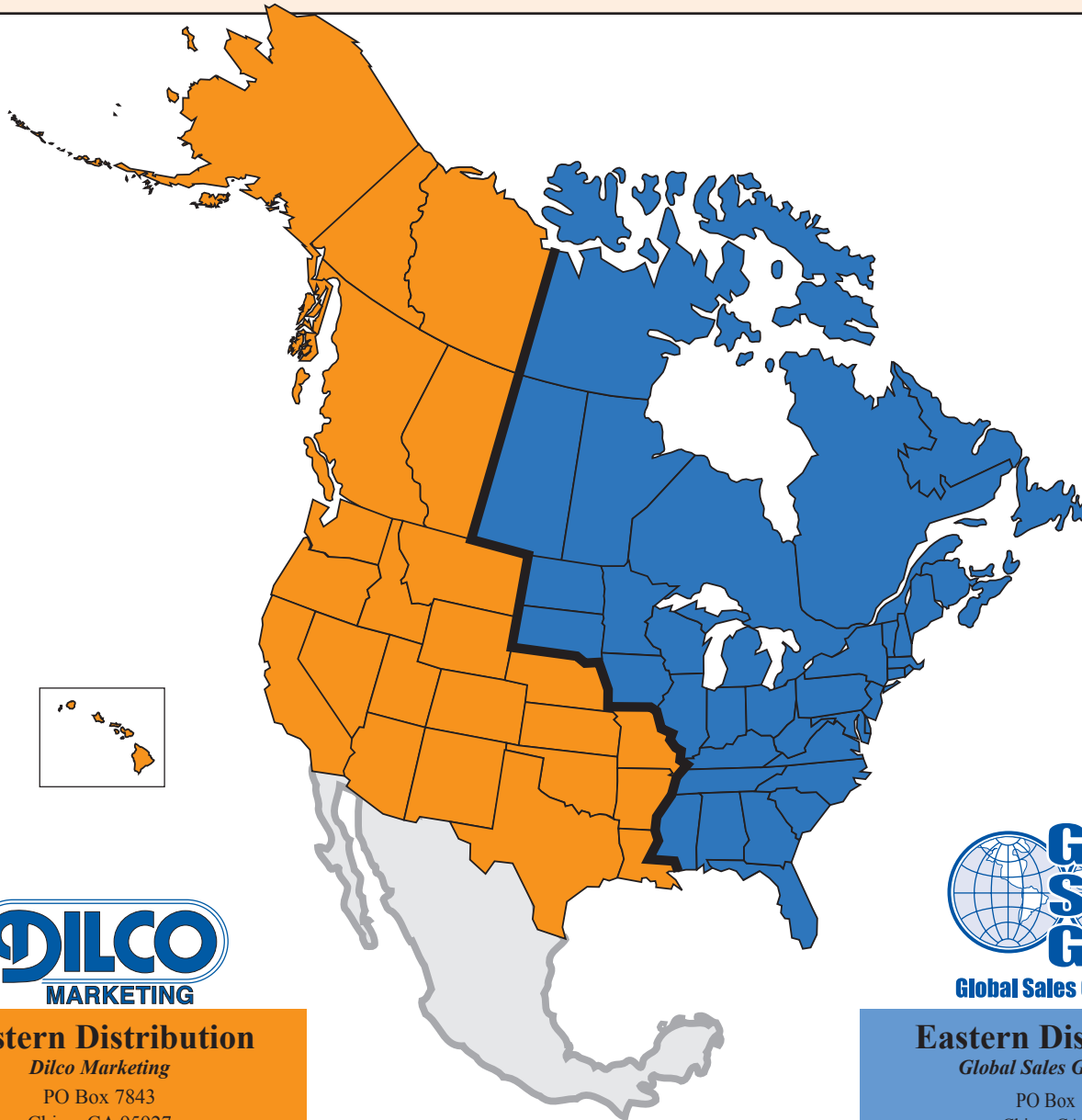
*5 Spindle Boring Head with Stops*



*Easy Access Control Panel*

## MT-104 Horizontal Stile Boring Machine Specifications

Overall length	126"
Overall width	48"
Height from floor to table top	34"
Table size	14" wide x 8" deep
Standard machine	4 - 5 spindle heads L/H & R/H drill bits
Motors	4 - 220/440 volt 3 hp - 3 phase
Drill stroke	4"
Motor mount swing	360 degrees
Different drill heads available	yes (request information)
Drill speed	3450 rpm
NW weight	1600 lbs
GW weight	1850 lbs



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